

Work Order ID 135719

Tuesday, August 18, 2015 8:19:04 AM

135719

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Item ID: D4020-5 Accept ***N900040100*** Setup Start ***NS1***
Revision ID: Stop ***NS2***
Item Name: Mesh (350 Basket Long, Lid)
Start Date: 8/18/2015 Start Qty: 4.00 ***4*** Cust Item ID:
Required Date: 8/18/2015 Req'd Qty: 4.00 ***4*** Customer:
Reference:

Approvals: Process Plan: MLJ Date: AUG 18 2015 Tooling: _____ Date: _____ Run Start ***NR1***
QC: _____ Date: _____ SPC (Y/N): _____ Date: _____ Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
Draw Nbr	Revision Nbr								
D4020	A								
100	FLOW WATER JET	0.00						DAS 43 9-89	AUG 20 2015
100									
Shear	Memo	0.00							
Shear	1-Cut as per Dwg D4020 (Cut out for label will be cut when install on lid (D3914-041))								
110	QC6- Inspect dimensions to drawing	0.00						DAS 24 9-89	AUG 20 2015
110									
QC	Memo	0.00							
Quality Control									
120	Identify as per dwg & Stock Location: <u>WVA 04</u>	0.00						DAS 43 9-89	AUG 20 2015
120									
Packaging	Memo	0.00							
Packaging	LOCATION: WA004								

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Item ID: D4020-5

Accept

N900040100

Setup Start

NS1

Revision ID:

Stop

NS2

Item Name: Mesh (350 Basket Long, Lid)

Start Date: 8/18/2015 Start Qty: 4.00

4

Cust Item ID:

Required Date: 8/18/2015 Req'd Qty: 4.00

4

Customer:

Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____

Run Start

NR1

QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Stop

NR2

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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130

QC21- Final Inspection - Work Order Release

0.00

130

QC

Memo

0.00

Quality Control

20150820 *SH*

Picklist Print

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Parent Item: D4020-5

D4020-5

Parent Item Name: Mesh (350 Basket Long, Lid)

Start Date: 8/18/2015

Required Date: 8/18/2015

Start Qty: 4.00

Required Qty: 4.00

Comments: IPP RevA: new issue DD 09.11.26 verified by:EC
per dwg revA 10.03.15 verified by:EC

IPP Rev:B as

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
M304EX0.75-16F		Purchased		No		100	sf	981.1534	14.386	60.57263			
✓ *M304FX0 75-16F*													
Expanded Metal Flat SS													

DAS
43
9-89

AUG 20 2015

4132864 → 66 sq

Location

Loc Qty

Loc Code

WA004

733.8922

M132271

15

M132587

32

M132745

366.8922

M132864

160

M132967

160

WA006

247.2612

M131107

82.8612

M131629

164.4





